



How to Prepare Painted and Porous Surfaces

1. Sand the entire area with a fine sanding block. Sand until area is 100% smooth. Any imperfections in your substrate can telegraph through. Any edges where material will turn a plane must be 100% even and smooth.
2. Wipe the entire area with a rag and small amount of isopropyl alcohol. Remove all dust. You must ensure 100% of dust and contaminants are removed prior to sealing the surface.
3. Apply an even coat of Zinsser Gardz Problem Surface Sealer (<https://www.rustoleum.com/product-catalog/consumer-brands/zinsser/primer-sealers/gardz-problem-surface-sealer/>). Ensure a 100% even coat as unevenness will telegraph through.
4. Allow a 48-60 hour full cure time.
5. Once cured, wipe the entire area with a rag and small amount of isopropyl alcohol. Make sure the surface is 100% smooth.
6. Apply a small amount of Primer 94 adhesive promoter to areas of the substrate (leading/exposed edges, plane changes, complex curves). DO NOT apply Primer 94 to the entire substrate.
7. Apply Belbien.
8. Before installation, please watch our installation videos at <https://www.youtube.com/user/idsfinishes>

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